There is considerable potential in our new 1LE1/1PC1 series of low-voltage motors. As a consistent further development of our existing motors, the 1LE1/1PC1 motors offer numerous advantages:

### Greater efficiency

Instead of cast-aluminum rotors, the new copper technology is used in the IE2 motors. The motors are therefore considerably more compact. IE1 and IE2 motors are based on the same housing. For changeover to the higher efficiency class – from IE1 to IE2 – reconstruction of the machine is no longer necessary. Savings are achieved in time and costs. And what is more: You can save a considerable amount of energy with IE2 motors because they have power losses of up to 40 % less than IE1 motors. The energy saving potential and life cycle costs of the new motors can be calculated with our SinaSave software. You can download the SinaSave program in the Internet using the following link: <a href="http://www.siemens.com/energysaving">http://www.siemens.com/energysaving</a>. more information. Our1LE1 motors also impress customers with their extremely long life and their weight-optimized design has a positive effect on the stability of the equipment unit.

#### More application

The motors are approved and certified for worldwide use and meet high quality standards (confirmed, for example, by CSA <sup>1)</sup>, UL <sup>2)</sup>, and CQC <sup>3)</sup>).

### Improved design

The new, optimized housing in modern EMC design has an attractive appearance and enhances functionality. The rotatable, accessible connection boxes, integral eyebolts, screwed-on feet and reinforced bearing plates ensure this.

# Greater output

For the same shaft height, our high-performance motors offer an additional complete rated output level. The best is: We are also consistently implementing energy efficiency improvements here, too. The motors are offered – based on the categories of CEMEP – in high efficiency and improved efficiency versions.

## More flexibility

The optimized architecture of the motors makes installation easier in general. Encoders, brakes and separately driven fans can be retrofitted easily. Connection boxes and feet for flexible mounting can be selected. Smaller inventories make stockkeeping easier and motor suppliers can respond to customer requirements more quickly. Optimized manufacturing processes support fast availability. All motors up to 460 V can be operated either directly on line or converter-fed – without the need for any additional measures.

<sup>1)</sup> Canadian Standard Association

Underwriters Laboratories Inc.

<sup>3)</sup> China Quality Certification