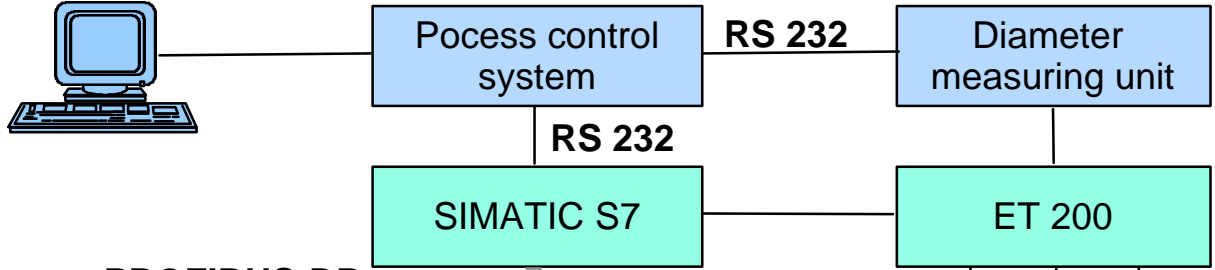


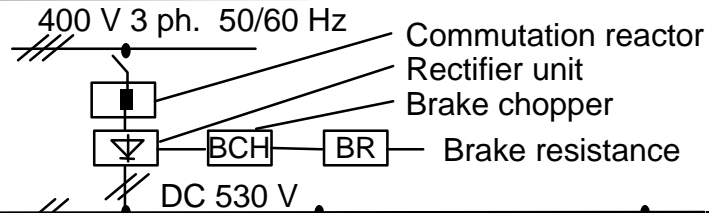
Wire-drawing machine

Process level

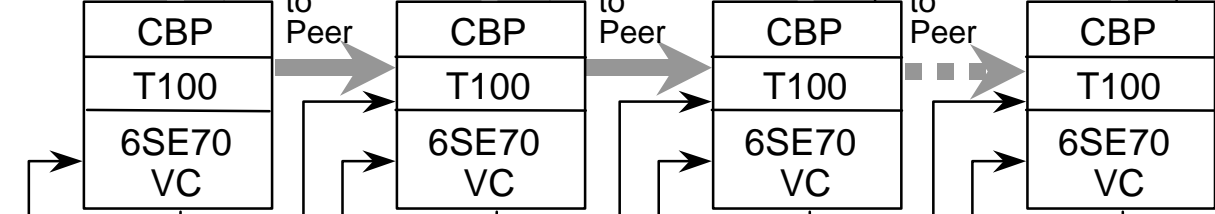
Control level



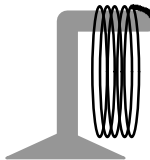
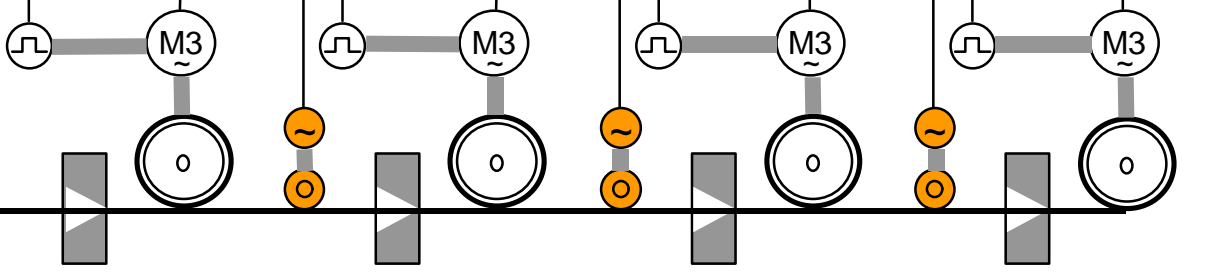
Rectifier unit



MASTERDRIVES
6SE70
Inverter modules



AC asynchronous motors 1PA6
pulse encoder



Wire reel

Die

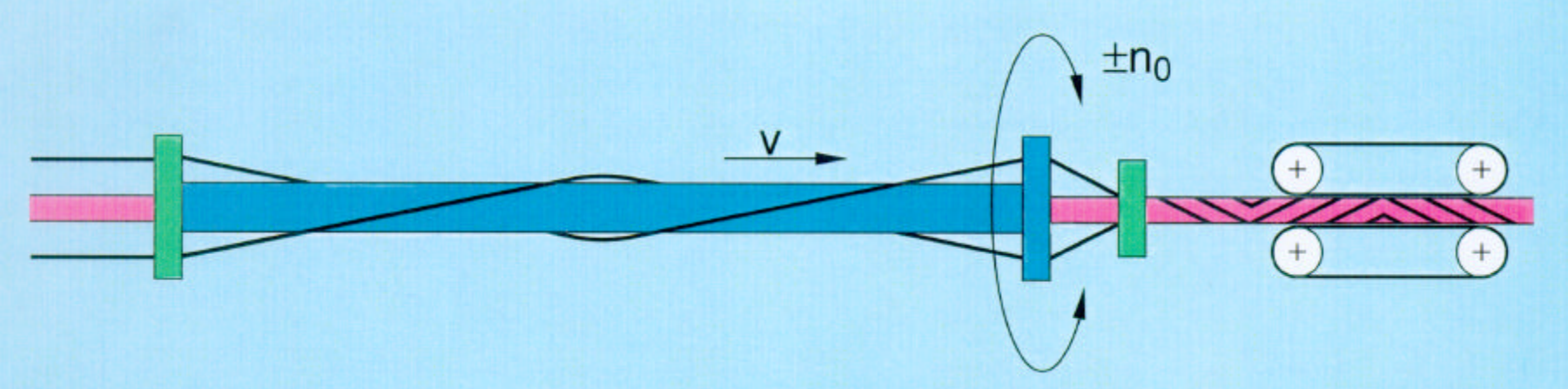
Block 1

Block 2

Block 3

Coiler

Cabling lay-up method



Fixed disk

Lay-up head

Draw-off

Lay-up functions

